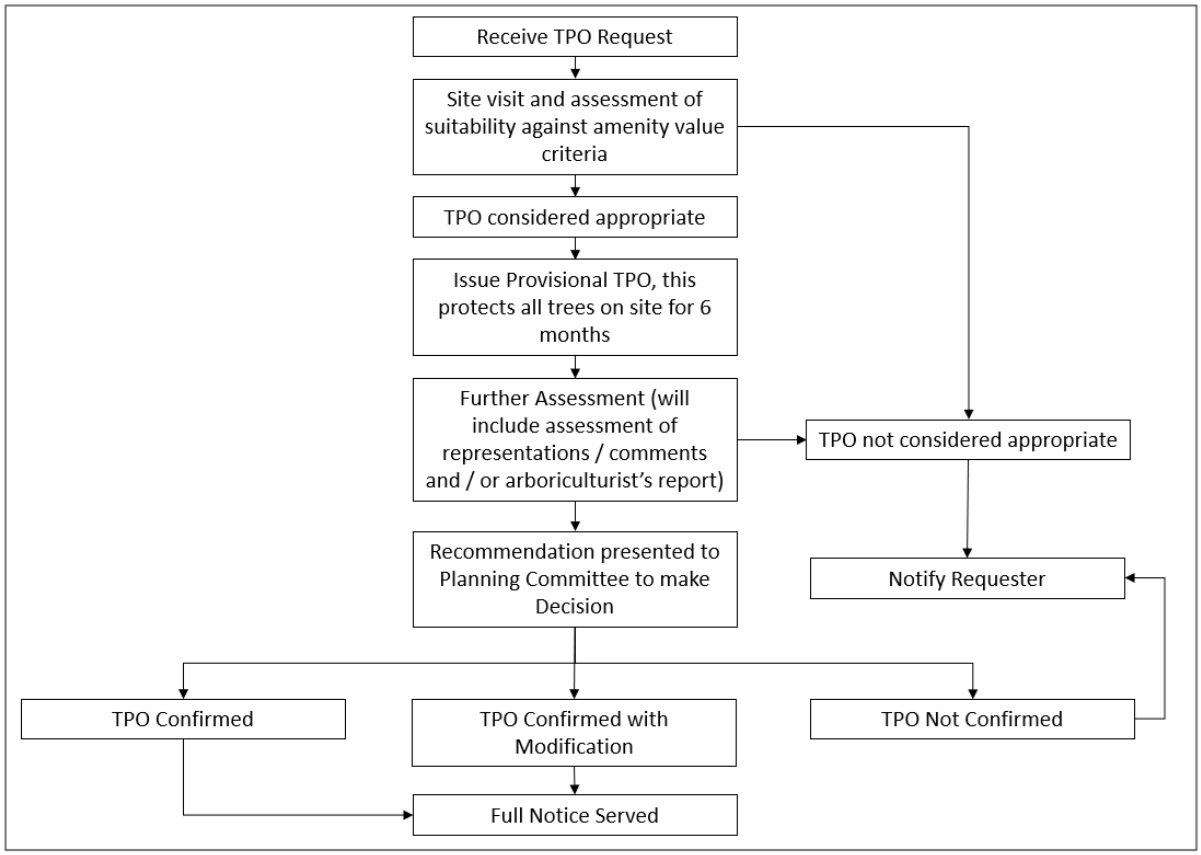General Overview of the TPO Process